

C13 Blade to Anvil Clearance Check Tool SOP



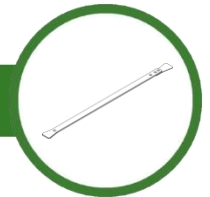
Tools Required:



16mm Socket
or Spanner



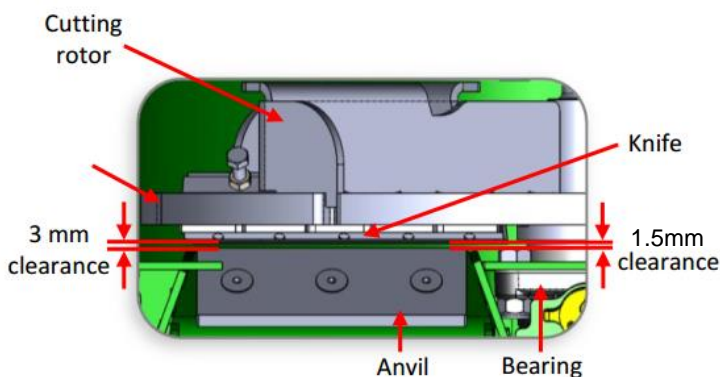
Torch



Blade - Anvil
Check Tool

Steps To Check Clearances

- **Step One:**
Unbolt 2x M10 outlet chute bolts using the 16mm Socket or spanner.
- **Step Two:**
Rotate rotor until either the outer or inner blade is close to the anvil (you will need to check both blades)
- **Step Three:**
Insert the 3mm end of the tool in the gap of the outer end of the anvil and blade. Insert the 1.5mm end of the tool in the gap of the inner end of the anvil and blade (see image below) you should be able to freely move the rotor blade past the anvil with the tool in-between without jamming or binding.



Top view: Knife and anvil set-up



Inner End (1.5mm)



Outer End (3.0mm)

- **Step Four:**
If clearances need adjusting, please refer to the owners manual for instructions.
- **Step Five:**
Check all nut and bolts are done up tight.